

Friday, September 01, 2017 9:08:05 AM

Page 1

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Stop *NS2*

Start Date: 9/1/2017 **Start Qty:** 2.00 ***2***

Cust Item ID:

Required Date: 9/22/2017 **Req'd Qty:** 2.00 ***~***

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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IIN634,635

H

SEP 05 2017

100 Document Control 0.00

100

DOCUMENT CONTROL

0.00

DC

Doc.Control -USB or Paperwork

Memo

Create White labels only per PPP K10003

110	Pick Kit	0.00
-----	----------	------

110

Pick Kit

Packaging

Memo

Packaging

120	QC4- 100% Inspect kits for completeness	0.00
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120

QC

Memo

Quality Control

Work Order ID 165874

Friday, September 01, 2017 9:08:05 AM

165874

Page 2

Item ID: K10003 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Saddle
Start Date: 9/1/2017 Start Qty: 2.00 ***2*** Cust Item ID:
Required Date: 9/22/2017 Req'd Qty: 2.00 ***2*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: Fg128	0.00				2	DAS 28 9-89		SEP 1 1 2017
130									
Packaging	Memo	0.02							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00				DAS 21 9-89			SEP 1 3 2017
140									
QC	Memo	0.20							
Quality Control									

**DAS
21
9-89**

SEP 1 3 2017

Picklist Print

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Page 1

Work Order ID: 165874

165874

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/1/2017

Required Date: 9/22/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev: O
 11.03.11 per dsi9536 DD verf: EC IPP REV: P 12.01.23 AS
 PER ECN11-684 VERF: EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-51A		Purchased	No			110	Each	134.0000	8	16			
AN4-51A									**				
Bolt													

DAS
28
9-89

Location	Loc Qty	Loc Code
FG	5	
122993	5	
over003	50	
m137951	50	
ST340	79	
m138237	79	

SEP 05 2017

DAS
6
9-89

DAS
27
9-89

AN4-6A		Purchased	No			110	Each	895.0000	16	32			
AN4-6A									**				
BOLT													

DAS
28
9-89

Location	Loc Qty	Loc Code
over003	700	
M138045	500	
M138207	200	
ST345	195	
M126317	24	
M137951	171	

SEP 05 2017

DAS
6
9-89

DAS
27
9-89

16
16

Picklist Print

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Page 2

Work Order ID: 165874

165874

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/1/2017

Required Date: 9/22/2017

Start Qty: 2.00

Required Qty: 2.00

AN4C46A

Purchased

No

110

Each

392.0000

4

8

AN4C46A

Bolt

**

SEP 05 2017

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

CCK007

230

m138009

230

FG

8

123642

2

m132169

6

OVER002

100

m137316

100

ST341

54

m137316

54

AN6-12A

Purchased

No

110

Each

90.0000

8

16

AN6-12A

Bolt

**

SEP 05 2017

DAS
6
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST335

90

M138040

90

D2570

Manufactured

No

110

Each

236.0000

24

48

D2570

Bushing

**

SEP 05 2017

DAS
6
9-89

DAS
27
9-89

68-6
82
SVD

Location

Loc Qty

Loc Code

FG

12

88781

12

FP001

16

150641

13

155735

3

ST008

208

164398

208

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Page 3

Work Order ID: 165874

165874

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/1/2017

Required Date: 9/22/2017

Start Qty: 2.00

Required Qty: 2.00

D2571BK

Manufactured No

Each

4.0000

**

DAS
6
9-89

SEP 05 2017

D2571BK

Saddle, Fwd, Out, Black Sandtex

DAS
28
9-89

Location

Loc Qty

Loc Code

ST403

4

142323

4

Each

4.0000

**

DAS
6
9-89

SEP 05 2017

D2572BK

Manufactured No

D2572BK

Saddle, Fwd, In, Black Sandtex

DAS
28
9-89

Location

Loc Qty

Loc Code

ST403

4

142326

4

Each

4.0000

**

DAS
6
9-89

SEP 05 2017

D2573BK

Manufactured No

D2573BK

Saddle, Aft, Out, Black Sandtex

DAS
28
9-89

Location

Loc Qty

Loc Code

ST403

4

142325

4

Each

4.0000

**

DAS
6
9-89

SEP 05 2017

D2574BK

Manufactured No

D2574BK

Saddle, Aft, In, Black Sandtex

DAS
28
9-89

Location

Loc Qty

Loc Code

ST403

4

142328

4

DAS
6
9-89

SEP 05 2017

Picklist Print

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Work Order ID: 165874

165874

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/1/2017

Required Date: 9/22/2017

Start Qty: 2.00

Required Qty: 2.00

D2747

Manufactured No

110

Each

182.0000

4

8

D2747

Set Screw

**

Location

Loc Qty

Loc Code

ST010

182

157262

28

~~164408~~

50

164972

100

86827

4

DAS
28
9-89

DAS
6
9-89 SEP 05 2017

DAS
27
9-89

D2876

Manufactured No

110

Each

57.0000

2

4

D2876

Saddle Spacer

**

SEP 05 2017

Location

Loc Qty

Loc Code

ST013

37

159960

25

~~165302~~

12

ST025A

20

164389

20

DAS
28
9-89

DAS
6
9-89

DAS
27
9-89

D2877

Manufactured No

110

Each

74.0000

2

4

D2877

Saddle Spacer

**

SEP 05 2017 DAS
27
9-89

Location

Loc Qty

Loc Code

ST013

30

161769

18

~~163850~~

12

ST025A

44

164483

20

165296

24

DAS
28
9-89

DAS
6
9-89

Picklist Print

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Work Order ID: 165874

165874

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/1/2017

Required Date: 9/22/2017

Start Qty: 2.00

Required Qty: 2.00

D3405-041BK

Manufactured No

Each

7.0000

** 1 2

D3405-041BK

Ground Handling Lug, Black Sandtex

DAS
28
9-89

Location

Loc Qty

Loc Code

st529

7

142319

7

2

D3405-043BK

Manufactured No

Each

10.0000

** 1 2

D3405-043BK

Ground Handling Lug, Black Sandtex

DAS
28
9-89

Location

Loc Qty

Loc Code

st529

10

142321

10

2

D3407-041BK

Manufactured No

Each

1.0000

** 1 2

D3407-041BK

Tow Ring, Black Sandtex

DAS
28
9-89

Location

Loc Qty

Loc Code

st530

1

142318

1

1

D3417-5

Manufactured No

110

Each

55.0000

** 2 4

D3417-5

Washer

DAS
28
9-89

Location

Loc Qty

Loc Code

ST034

14

158791

14

ST038A

41

163475

41

4

Picklist Print

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Page 6

Work Order ID: 165874

165874

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/1/2017

Required Date: 9/22/2017

Start Qty: 2.00

Required Qty: 2.00

D3456-1

Manufactured No

110 Each

57.0000

1 2

D3456-1

Washer

**

SEP 05 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

5

25701

5

Return2017

8

155548

8

ST036

44

162291

44

D3533-1

Manufactured No

110 Each

59.0000

2 4

D3533-1

Set Screw

**

SEP 05 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST038

59

156724

9

163999

50

MS21042L4

Purchased No

110 Each

2,517.000

24 48

MS21042L4

Nut

**

SEP 05 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

OVER007

1000

m138170

500

m138230

500

ST303

1507

127376

24

m138084

483

m138326

1000

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Shop Packet Print

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Picklist Print

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Work Order ID: 165874

165874

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/1/2017

Required Date: 9/22/2017

Start Qty: 2.00

Required Qty: 2.00

MS21043-4

Purchased

No

110

Each

649.0000

5

10

MS21043-4

Nut

**

SEP 05 2017

DAS
6
9-89

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

FG

40

104603

40

GA

87

m132803

5

m137371

82

Return2017

24

m136192

24

ST302

498

m137170

300

m137886

198

10

NAS1149D0463J

Purchased

No

110

Each

2,722.000

32

64

NAS1149D0463.J

Washer

**

SEP 05 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

GA

547

M135056

40

M137699

507

Return2017

16

M136665

16

ST263

2159

127693

48

M137988

600

M138084

71

M138230

1440

64

Picklist Print

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Work Order ID: 165874

165874

Parent Item: K10003

K10003

Parent Item Name: Saddle

Start Date: 9/1/2017

Required Date: 9/22/2017

Start Qty: 2.00

Required Qty: 2.00

NAS1149D0663J

Purchased

No

110

Each

850.0000

8

16

NAS1149D0663.J

Washer

**

DAS
6
9-89

SEP 15 2017

DAS
27
9-89

DAS
28
9-89

Location

Loc Qty

Loc Code

ST260a

500

M138040

500

ST263

350

M126284

8

M137361

342

5.0 PARTS LIST

5.1 Skidtube Installations with Standard Wearshoes

Item	634 -011	634 -015	634 -041	634 -045	634 -047	641 -011	Part Number	Description
	X						D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X					D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X				D205-634-041	SKIDTUBE
		1		X			D205-634-045	SKIDTUBE
					X		D205-634-047	WEARSHOE KIT
	1	1				X	D205-641-011	GROUND HANDLING KIT
1			1				D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1			D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16			D2594-1	* PLUG
2B			16	16			D2594-3	* O-RING
3			1	1			D2855	* AFT CAP
4			2	2			AN3-5A	* BOLT
5			2	2			NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
7A			1	1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
8A			1	1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
9A			1	1	1		D3564-13	* WEARSHOE
10			50	50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50			ALS4-1032-130	* INSERT
13			2	2			ALS4-1032-225	* INSERT
20	1	1					D2571	SADDLE, FWD OUTSIDE
21	1	1					D2572	SADDLE, FWD INSIDE
22	1	1					D2573	SADDLE, AFT OUTSIDE
23	1	1					D2574	SADDLE, AFT INSIDE
24	8	8					AN4-51A	BOLT
25	16	16					D2570	BUSHINGS
26	8	8					MS21042L4	NUT (OR MS21042-4)
27	8	8					AN6-12A	BOLT
28	8	8					NAS1149D0668J	WASHER (AN960JD616)
29	16	16					AN4-6A	BOLT
30	32	32					NAS1149D0463J	WASHER (AN960JD416)
31	16	16					MS21042L4	NUT (OR MS21042-4)
32	4	4					D2747	SET SCREW
33	2	2					D3533-1	SET SCREW
40	1	1					D3407-041	TOW RING (REPLACES D2968-041)
41	1	1					D3456-1	WASHER
43	1	1					MS21043-4	NUT
44	2	2					D3417-5	WASHER
50						1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51						1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52						4	AN4C46A	BOLT
53						8	D2570	BUSHING
54						4	MS21043-4	NUT (OR MS21042-4)
60	2	2					D2876	SADDLE SPACER
61	2	2					D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

Kim Johnston

From: Sonia Quirion
Sent: Tuesday, September 05, 2017 2:28 PM
To: Kim Johnston
Subject: p/w

- ✓ d350-578-015 165893 x1 juste label 19 sept maybe before
- d205-633-011 165576 x4 ch01
- d204-635-011bk 165873 165872 25 sep ch010
- ✓ k10003 165874 x2 label please thank